Work Orde		•••	IIIVAKY IS							Page 1
Item ID: Revision ID:	D4172-4 PRELIM			Accept				s	etup Star Stop	
Item Name: Start Date: Required Date: Reference:		Start Qty: 2.00 Req'd Qty: 2,00		,ma	Cust Item II Customer:	D:			Stop	•
Approvals:	Process Plan: QC:	- W	Date:	Tooling: SPC (Y/N):	Da			R	un Star Stop	
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Revisi	ion Nbr					H had			
D4172	РАД	10.09	ih							
Small Fab		Memo 1- Cut to len 2- Use DT96	ght as per dwg 58 to drill holes in angle, es as per dwg	0.00 0.00 open to size as per dwg			/	M a	 1.09-20	) Ø
QC Quality Control		QC5- Inspect part comple Memo	eteness to step on W/O	0.00 Curreed	~ ho PA2 D. 59\20	7 orh		Ke)		
120	C	Chemical Conversion Co	1	- 0.00	10/09/	21		<b>\$</b>	Ž.	<i>\</i>

HandFinish

Memo

0.00

Hand Finishing

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector						
								Prod Mgr	QC inspector				
									ļ				
									i !				
									76				
Part No:		PAR #:	Fault Categ	ory:	NCR: Yes	Date:	Date:						
Resolution:													
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE (NCI	R)							
DATE		Description of NC		ction B	Verifi	rification Approval		Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sec	tion C	Chief Eng	QC Inspector				
			,	•									
							•						
	1												

NOTE: Date & initial all entries

Monday, September 13, 2010 8:17:32 AM

Item ID:

D4172-4

**PRELIM** 

**Revision ID:** Item Name:

Support Angle

**Start Date:** 

9/10/2010

Start Qty: 2.00

**Required Date: 9/17/2010** 

Req'd Qty: 2.00



Accept



Setup Start

Stop



Reference:

**Approvals:** 

Process Plan:

Date: \_\_\_\_\_

Date:\_\_\_\_\_ Tooling:

SPC (Y/N):

Date:

**Cust Item ID:** 

**Customer:** 

Date:

Run

Start

Stop



Sequence ID/ **Work Center ID** 

130

Quality Control

Operation Description

QC3- Inspect Part Finish

Memo

Set Up/ Run Hours

0.00

0.00

Tool ID

BK 10-9-21

Code

Tool # Plan

Reject Accept Qty Qty

Reject Number Stamp

Insp.

140

Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

150

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

POSITIVE RECALL

EFFECTIVE AUTH 11

RELEASED

10/09/29 Det MF 9-21

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
									, 10d 11.gl				
Part No: PAR #:			Fault Cate	Fault Category: N(				NCR: Yes No DQA: Date: _					
Resolution:			Disposition	Disposition: Q				QA: N/C Closed: Date: _					
NCR:			WORK ORD	ER NON-CONFORMA	ANCE	(NCR							
		Description of NC	Corrective Action Section B				Verific	ation	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Section C			Chief Eng	QC Inspector			
					·								
,													

NOTE: Date & initial all entries

## Picklist Print

Monday, September 13, 2010 8:17:36 AM

Work Order ID: 61940

Parent Item:

D4172-4

Parent Item Name: Support Angle



**Start Date:** 9/10/2010

Required Date: 9/17/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 10.09.09 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6A1.000W.125		Purchased	No		5500	100	f	0.0000	6.25	13.15789			

6061T6 ANGLE 1.00 x 1.00 x .125W

M115688 \$10.09.17

POSITIVE RECALL AUTH \_\_ EFFECTIVE. RELEASED

## **Dart Aerospace Ltd**

W/O:			WC	ORK ORDER CHANG	ES		,		- 4	
DATE	STEP	PROC	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
700										
				-, - <del></del>			-			
Part No:		PAR #:	_ Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	A:	Date:		
Resolution:			_ Dispositio	n:	_ QA: N/C (	Closed:	Date: _	_ Date:		
NCR:		W	ORK ORD	ER NON-CONFORMA	NCE (NC	R)	·			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval	
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector	
					1					

NOTE: Date & initial all entries



